



Drill 1" or 5/8" into newel face with paddle bit,  
about half way into newel.

Drill 1/4" hole through remainder of newel shank.

Drill 3/16" hole into handrail (usually we brad nail rail to  
newel post to keep it from moving or twisting).

Run #14 hex head lag screw or heavy cabinet screw  
through newel into handrail.

Plug bottom of rail with 1" flush plug or  
5/8" flush plug or insert fillet if plowed.